## The setting procedure of HMI program being read

The HMI program does not support being read by default. It can be supported by setting the following settings:

1. Open the Application of HMI software, then click save and backup.



2. Mark the HMI backup option

ave and backup	×
Doc security measures ▼ Auto save( <u>U</u> ) Save interval( <u>M</u> ) 10	Confirm(Y) Cancel(N)
☐ Create backups every save Extened name of temp. file:	
✓ HMI backup (Not recommer) Extra Download everytime up	

3. Compile the program and download to HMI, the program which running in HMI support being read.

The procedure of program being read

1. Power on HMI and connect HMI downloading cable and pc, then open application in HMI software then click Ethernet monitoring.



2. Choose IP address as 222.222.222, and click connecting

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File(E) Edit(E) Management(M) View(V) Tool(D) Help(H)				
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IP addresse) 222. 222. 222. 222	- 0 🔂 Connect			
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Connection			RecentlySEvent	

3. Open the source file extraction option in the Ethernet Monitoring Software Tool



4. The source file extraction window is popped up, and the storage address of the read file is set, and after reading, the program file read out can be found under the address; the source text super password is set, and the extraction start is selected;

Source file extraction		×
Output to proje(D:\MT6043.0P6) Source file sup(12345678		
MT6043.M MT6043.OP6 MT6043.PIC		*
	Extract start	Close

Note: The source file super password is the super password of the program in

the HMI. If you do not know the super password of the program in the HMI, it

will prompt the source file super password error! That is, the read failed.

Source file extraction		×
Output to projeD:\MT6043.0P6 Source file sup123		
MT6043.M MT6043.OP6 MT6043.PIC		*
Source file super password error!	]	
		*
	Extract start	Close

After the extraction is successful, you can open the computer D drive and view the

read program.

Source file extraction	<b>X</b>
Output to projeD:\MT6043.0P6	
Source file sup 12345678	
Begin to extract: MT6043.0P6 Extract success!	^ ^
Begin to extract: MT6043.PIC Extract success!	
Begin to extract: MT6043.M Extract success!	
	Extract start Close